



TECHNOLOGY DRIVEN. WARFIGHTER FOCUSED.

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Presented at SAE Heavy Truck Handling, Dynamics, & Control Symposium, Greenville, SC, May 15-17

maintaining the data needed, and c including suggestions for reducing	election of information is estimated to completing and reviewing the collection this burden, to Washington Headquuld be aware that notwithstanding and OMB control number.	ion of information. Send comments arters Services, Directorate for Info	s regarding this burden estimate or prmation Operations and Reports	or any other aspect of the property of the pro	nis collection of information, Highway, Suite 1204, Arlington
1. REPORT DATE 15 MAY 2012			3. DATES COVERED 15-04-2012 to 14-05-2012		
4. TITLE AND SUBTITLE Mobility of Military Vehicles at TARDEC				5a. CONTRACT NUMBER	
				5b. GRANT NUMBER	
				5c. PROGRAM E	LEMENT NUMBER
6. AUTHOR(S) Amandeep Sing				5d. PROJECT NUMBER	
				5e. TASK NUMBER	
				5f. WORK UNIT NUMBER	
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) U.S. Army TARDEC,6501 East Eleven Mile Rd,Warren,Mi,48397-5000				8. PERFORMING ORGANIZATION REPORT NUMBER #22912	
9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES) U.S. Army TARDEC, 6501 East Eleven Mile Rd, Warren, Mi, 48397-5000				10. SPONSOR/MONITOR'S ACRONYM(S) TARDEC	
				11. SPONSOR/M NUMBER(S) #22912	ONITOR'S REPORT
12. DISTRIBUTION/AVAILABILITY STATEMENT Approved for public release; distribution unlimited					
13. SUPPLEMENTARY NOTES Present at SAE Heavy Truck Handling, Dynamics, & Control Symposium, Greenville, SC May 15-17					
14. ABSTRACT -History and Back; Growth and Trend	ground -Modeling a	nd Simulation at T	ARDEC -Current	Research Ef	forts -Future
15. SUBJECT TERMS					
16. SECURITY CLASSIFICATION OF: 17. LIMITATION OF				18. NUMBER	19a. NAME OF
a. REPORT unclassified	b. ABSTRACT unclassified	c. THIS PAGE unclassified	Public Release	OF PAGES 38	RESPONSIBLE PERSON

Report Documentation Page

Form Approved OMB No. 0704-0188



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Agenda



- > History and Background
- ➤ Modeling and Simulation at TARDEC
- > Current Research Efforts
- > Future Growth and Trends



Historical



Dr. Gregory Bekker

Considered by many to be the founder of Terra-mechanics as an engineering discipline. Worked at the Army Vehicle Lab (now TARDEC) late 1950's and early 1960's..

The Army Mobility Model (NRMM) was co-developed in the 1960's by TARDEC and Waterways Experiment Station (now ERDEC).

Absorbed Power Criteria

Developed in the 1960's at TARDEC by Pradko & Lee.

<u>Dynamic Analysis and Design System</u> (DADS) – Developed at U of lowa for TARDEC in the 1980's, now commercial.



Ride and Shock Quality Research 1962-1972







DETROIT ARSENAL NEG. NO. C-68218 DATE 1 Feb 62
Dynamic Simulations Laboratory Drivers Seat Action Test.



Analog Computer Used to Compute Absorbed Power to Quantify Ride Quality





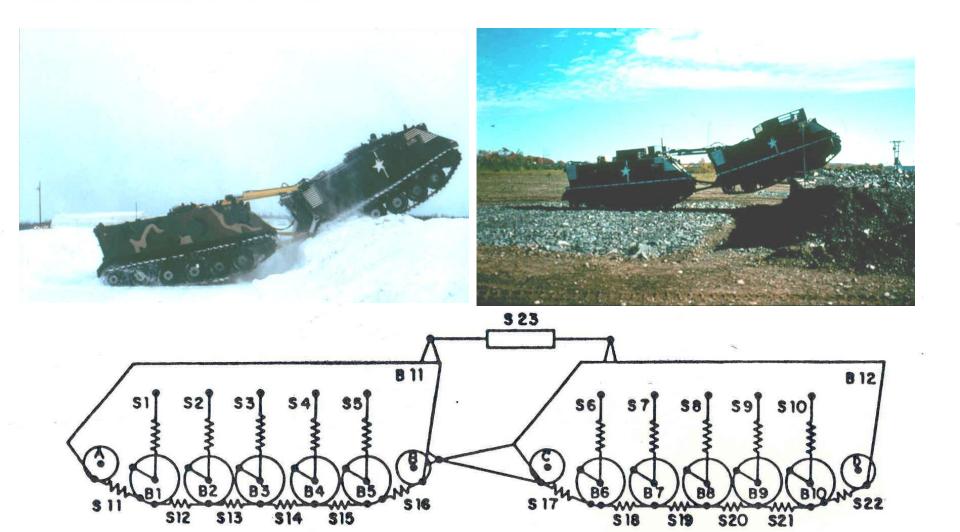
Astronaut Lunar Rover Training Date Unknown







Pre-DADS Formulation of Coupled M113s

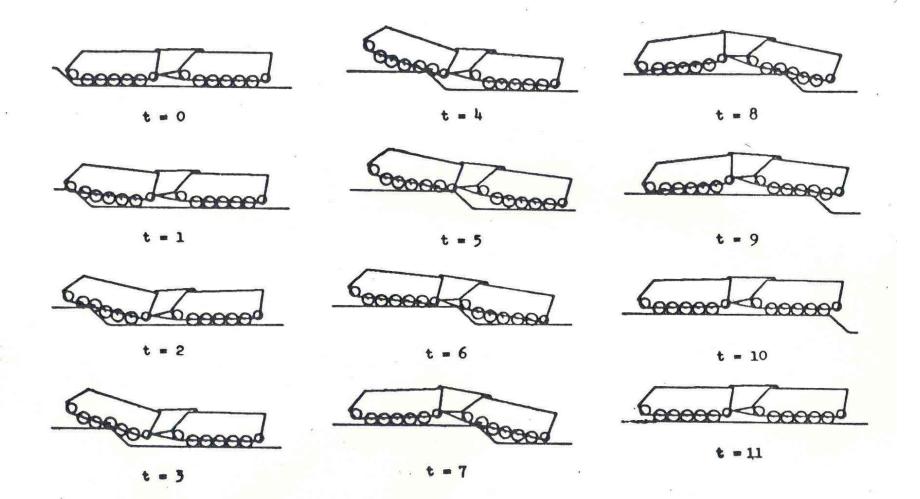


A computer model of the coupled M113's.



RDECOM Pre-DADS Animations of Coupled M113s 1977

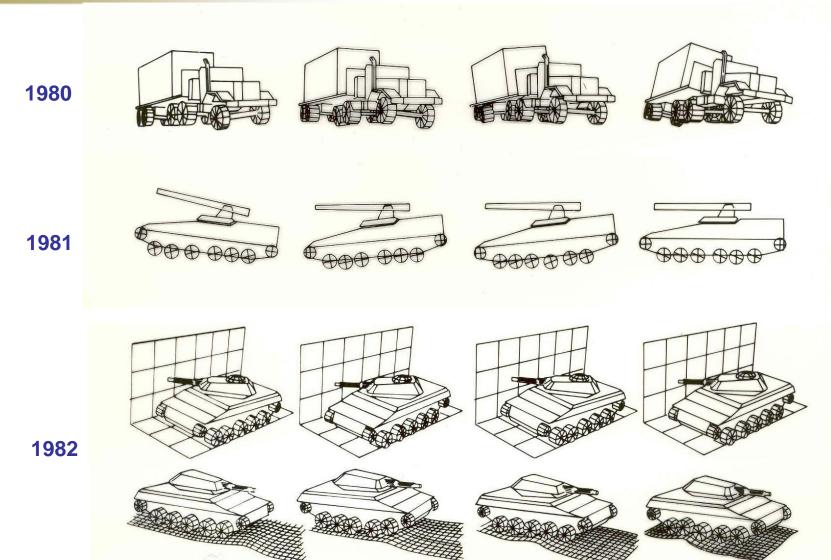






Pre-DADS Simulations

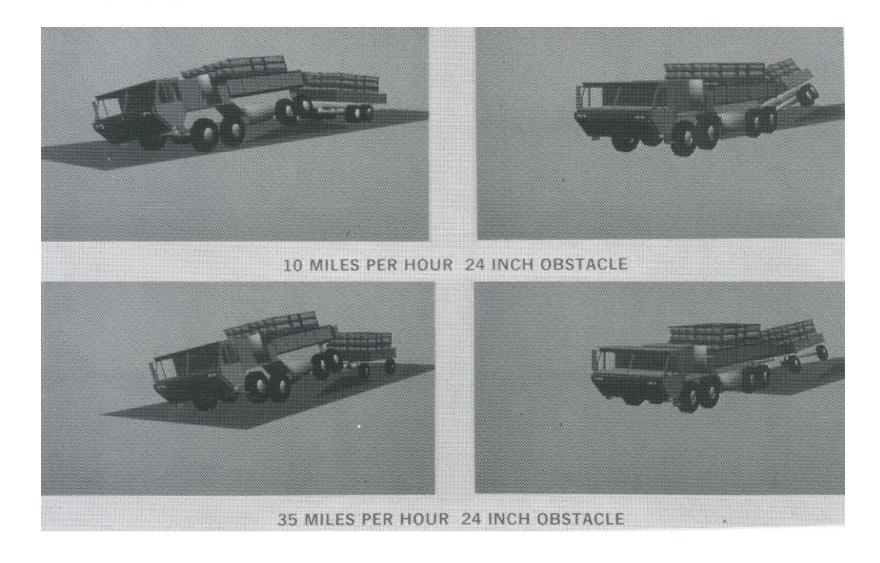






HEMTT-HEMAT Ca. 1985



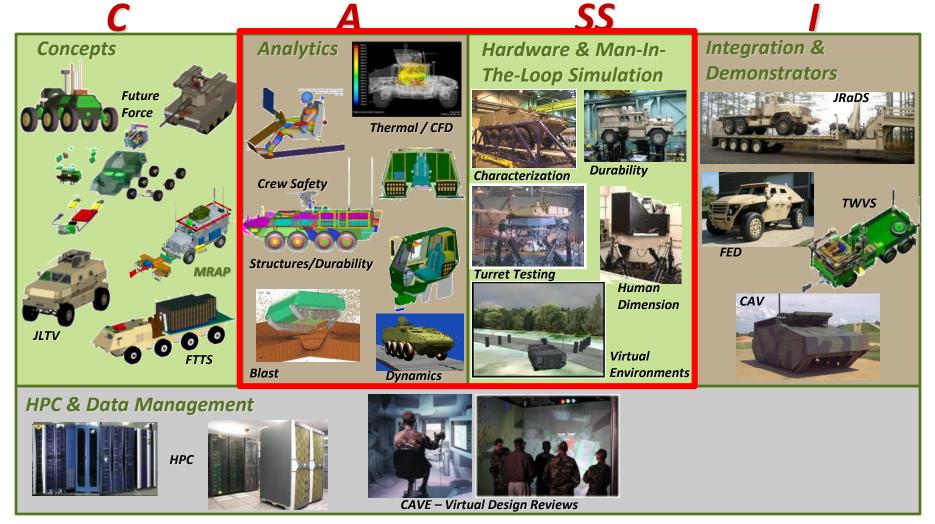




Concepts / Analysis / System Simulation / Integration (CASSI)



System-centric, M&S-based Services to integrate and assess the impacts of new concepts/technologies and upgrades to existing systems.



Key Partnerships with TARDEC Technology Groups, other Army RDECs/Labs, PM's, TRADOC – MCOE, TACOM Sys & Cost Analysis, ATEC



Acquisition and Life Cycle M&S Support (CASSI "A" Analytics-Dynamics and Structures)

Vehicle Dynamics

- Ride and Shock Quality
- Lateral Stability
- Handling (oversteer / understeer)
- Braking
- Rollover
- Soft-soil Mobility
- Suspension/vehicle Loads

Structural Analysis

- Reliability Modeling and Analysis
- Failure analysis
- Durability degradation

Technology Insertion

- Semi active/Active suspensions
- Weight growth issues
- Others (suspension upgrades, etc)

Research and Development

- Operational uncertainties and Reliability
- Accelerated Testing
- Rollover
- Track, Tire and Terrain Modeling etc.







CASSI "SS" – System Simulation







Ground Vehicle Simulation Laboratory

- Vehicle Characterization
- System Durability Studies
- Performance Validation
- System "Shakedown" Testing
- Man-In-the-Loop Testing







TARDEC's Suspension Characterization Machine



- √ Suspension vertical stiffness
- √Toe vs. vertical travel
- √ Camber vs. vertical travel
- ✓ Roll Center Height
- ✓ Overall Steering Ratio
- √Wheel X,Y,Z motion wrt. travel

Machine Specs:

Vehicle Weight Capacity: up to 100,000 Ibs

Suspension Travel: Up to 24 in (total)

Maximum Compressive Force: 60,000 lbs

per axle.

Track width: up to 110 in.

Vehicle width up to 150 inches.

Wheel base up to 325 inches.

Vehicle length up to 600 inches.



Coming in May!

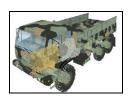


Major Programs Supported





HMMWV FoV



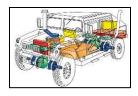
FMTV FoV – Armor Effects on Performance



JLTV - SSEB, AoA, TD Phase Performance Assessments



GCV – Concept Analysis, Power Pack Sizing, Req't Definition, CDD Support



XM1124 HE HMMWV - Hybrid Electric Vehicle Evaluation and Assessment



HEMTT – Armor Effects on Performance



M915/NGLH – Armor Effects on Performance



Abrams – AGT 1500 Testing, AoA





MRAPs – SSEB, Tech Insertion, Armor/Power Effects on Performance



Bradley – AoA, Upgrade Assessment



Stryker – Belly Armor/Power Effects on Performance



Paladin – PIM Analysis







Joint Recovery and Distribution System (JRaDS) Joint Capability Technology Demonstration (JCTD) Program



Armored Security Vehicle (ASV)



Joint Explosive Ordnance Disposal Rapid Response Vehicle (JERRV)



Expanded Capacity Vehicle (ECV)



MRAP All Terrain Vehicle (M-ATV)



Future Tactical Truck System (FTTS)



Mobility Requirements in Military Vehicles



Conventionally, tied to operational performance:

- Ride Quality: 6W Absorbed Power, Half-round Bumps
- NATO Lane Change
- Turning Radius
- Lateral Acceleration Capability in a Steady State Turn
- Soft Soil Mobility, Vehicle Cone Index
- Tilt Table

Open Research Ideas:

- Requirements based on operational uncertainties
- Off-road rollover
- ESC performance under on-road and off-road conditions
- New soft-soil mobility metrics
- Steering feel for fatigue, driving confidence



Current Research Effort Examples



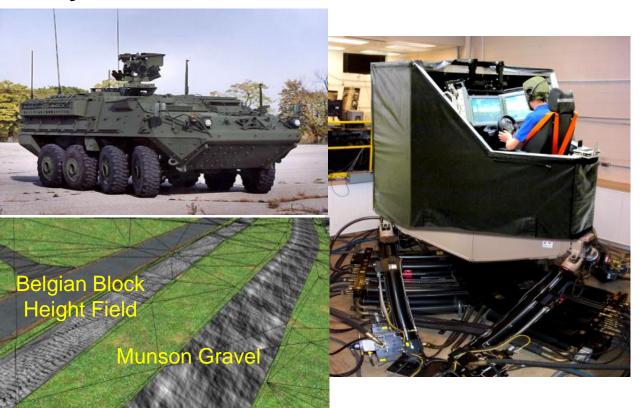
- Investigating state of the art active suspension technologies (such as MR damper) using driving simulators
- Developing active/semi-active suspension for off-road rollover mitigation and ride quality.
- Considering probabilistic approach for operational uncertainties, reliability, and lifecycle cost.
- Developing accelerated testing techniques to improve reliability and mobility.
- Utilizing multi-disciplinary approach to maximize survivability while meeting land mobility requirements (and water mobility for amphibious).
- Terrain, track, and tire modeling, etc.
- ...

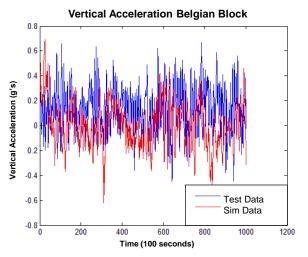


Man-in-the-Loop Simulation Example



Examine the effectiveness of MR dampers against passive dampers on a Stryker Vehicle



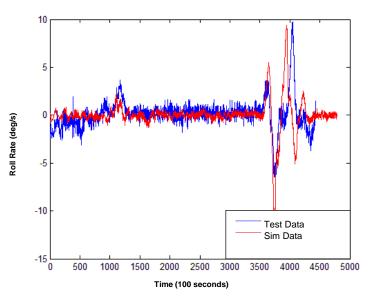


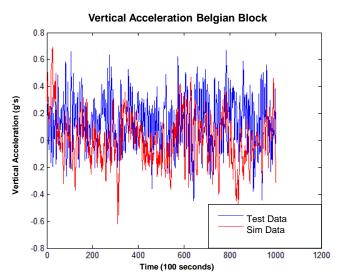


Model Validation



- Driver in the loop
- Max lateral acceleration on skidpad
 - 0.4G max lateral acceleration at 40 mph
- NATO lane change
 - Roll Rate
- Ride on simulated Belgian Block course
 - Vertical Acceleration







NURBS & Height Field Modeling



Challenges

Suspension performance requires enough resolution to capture suspension modes

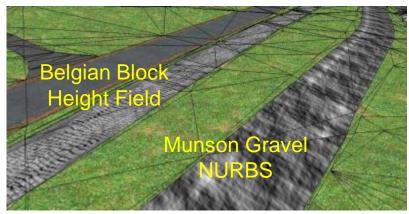
Very dense terrain degrades real-time performance

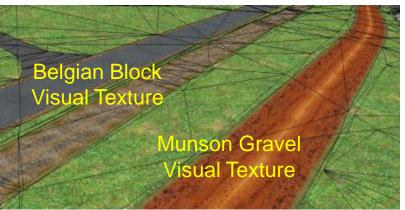
NURBS

 Used the Munson Gravel courses based on RMS values of Munson Gravel.

Height Field

- Uses texture and RMS of Belgian Block created from photographs of Belgian Block Course
- Driven and reworked to produce representative response based on test data.







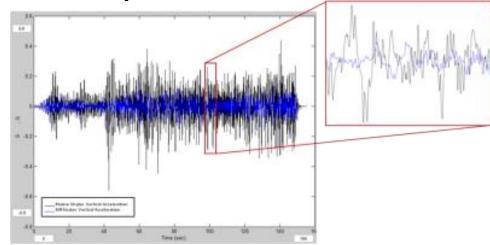
Ride Demonstration Results



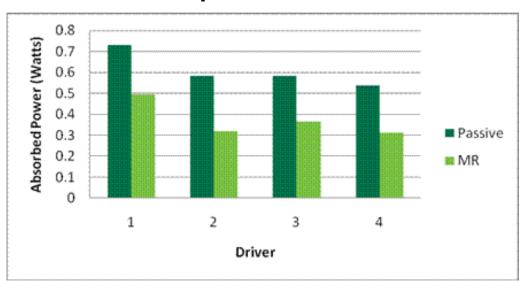
Demonstrated Benefits:

- ✓ Lower Vertical Acceleration
- √ Reduced absorbed power
- ✓Improved subjective experience

Sample Vertical Acceleration



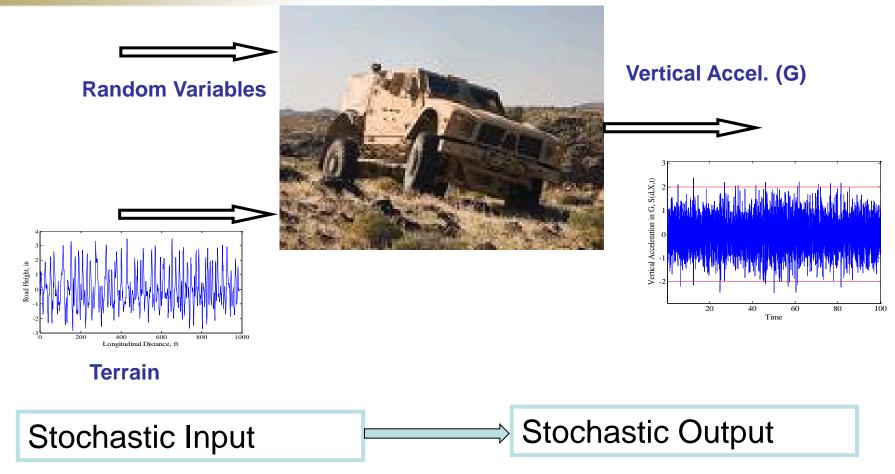
Sample Absorbed Power





Operational Uncertainties (Ride Example)





Requires Probabilistic Approach



Quarter-Car Model on Stochastic Terrain



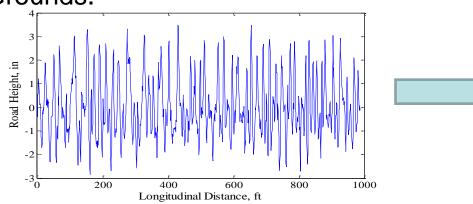
Constant design parameters: ms = 1000 kgmu =100 kg Vehicle speed = 20 mph

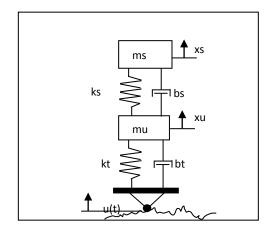


Random Input variables

Damping, $b_s \sim N(7000, 1400^2)$ Stiffness, $k_s \sim N(40 \times 10^3, (4 \times 10^3)^2)$

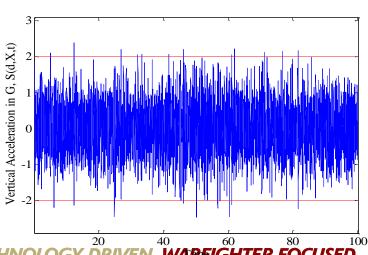
Random Input Process: Experimental Stochastic Terrain from Yuma Proving Grounds.





Random Output Process (Vertical Acceleration, G')

Threshold = 2G





Quarter-Car Model: Road Input Random Process Characterization

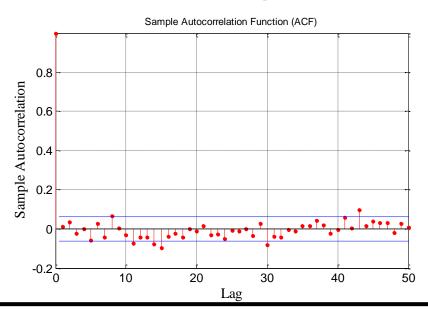


AR(3) model was identified based on:

Autocorrelation Function

Sample Autocorrelation Function (ACF) 0.8 Sample Autocorrelation 0.6 0.4 0.2 -0.2-0.410 20 30 40 Lag

Autocorrelation of **Residual process**



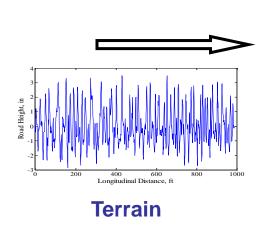
$$u_i = 1.2456$$
 $u_{i-1} - 0.2976$ $u_{i-2} - 0.1954$ $u_{i-3} + \varepsilon_i(0, 0.5132^2)$

Statistical tests were performed to verify the model

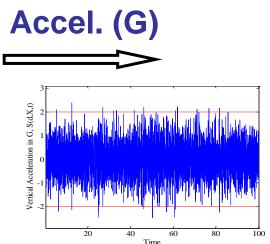


Observations









Stationary input random process

Linear system



Stationary output random process

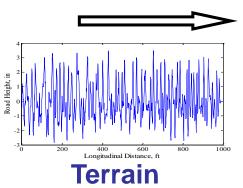
Constant (time-independent) failure rate



Observations

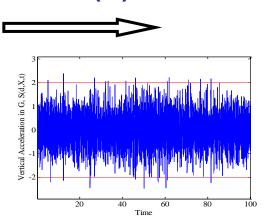


Random Variables

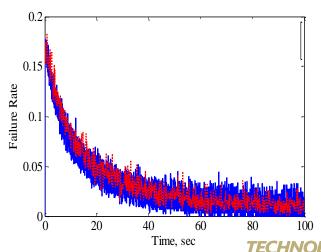




Accel. (G)



Time-dependent failure rate





Problem Description/Approach



Vehicle speed: 20 mph; Mission distance: 100 miles

Simulation can be practically performed for a shortduration time

A novel MC-based method to calculate failure rate based on :

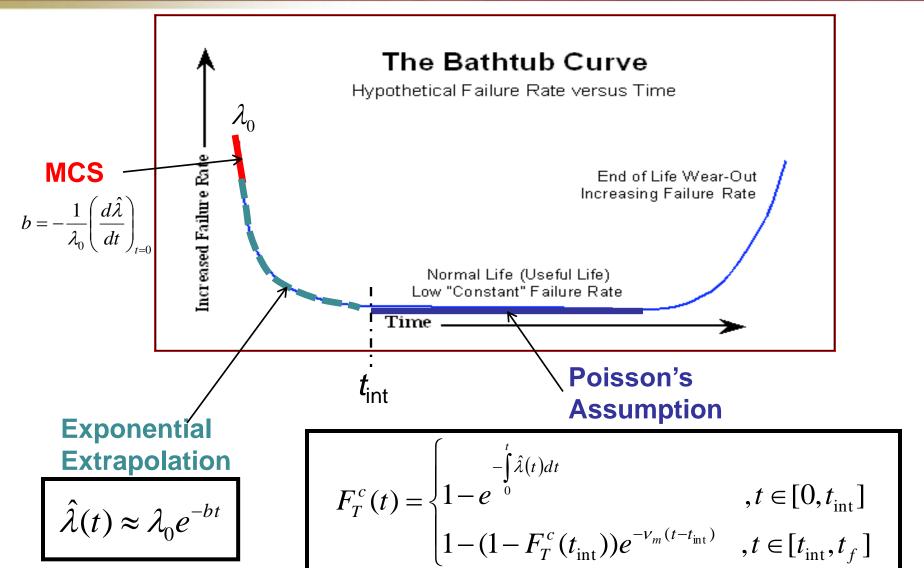
- Short-duration data and an exponential extrapolation using MCS or Importance Sampling or Subset Simulation (Infant Mortality)
- Poisson's assumption (Useful Life)

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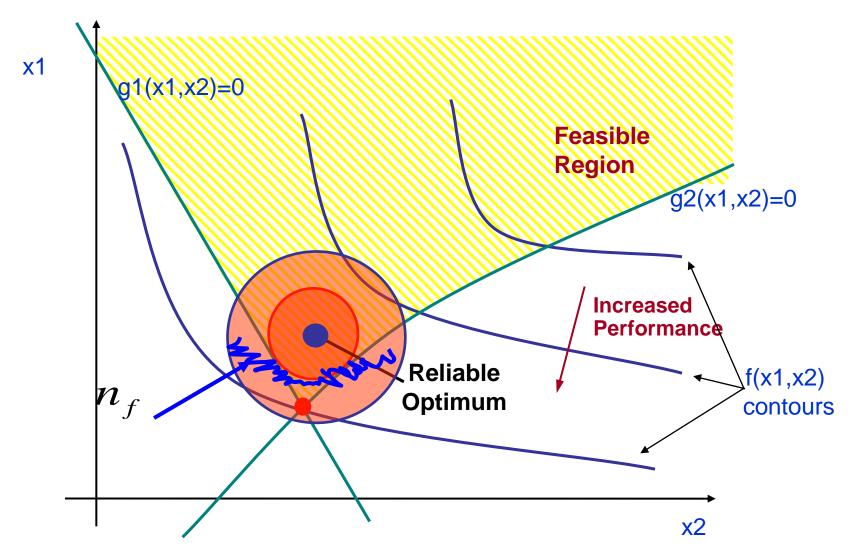
Efficient MC Simulation Approach







RDECOM Principle of Importance Sampling: Random Variable Case TARDEC





RDECOM Importance Sampling for Random Process

$$\lambda(t_i) = \lim_{\Delta t \to 0} \frac{\sum_{n=1}^{N_f(t_i)} \omega(\mathbf{x}, t_i)}{\Delta t \cdot N_S(t_{i-1})}$$

where:

$$\omega(\mathbf{x}, t_i) = \frac{f_{\mathbf{X}}(\mathbf{x}; t_i)}{f_{\mathbf{X}^S}(\mathbf{x}; t_i)} \quad \text{: Likelihood ratio} \quad t_i$$

 $N_{S}(t_{i-1})$: Safe sample points t_{i-1}

 $N_f(t_i)$: Number of failures in $\Delta t = t_i - t_{i-1}$



Quarter-Car Model on Stochastic Terrain

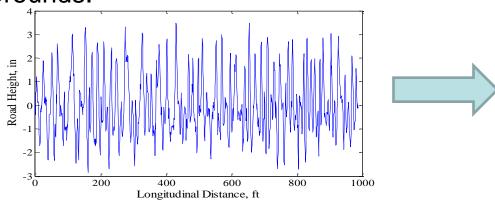
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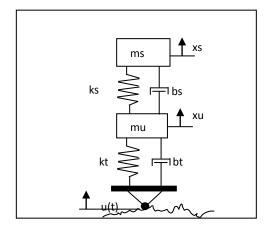


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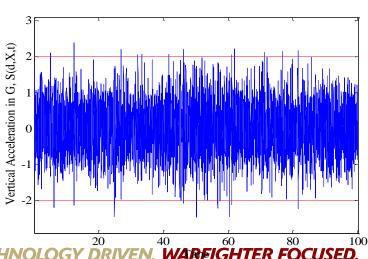
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Random Output Process (Vertical Acceleration, G')

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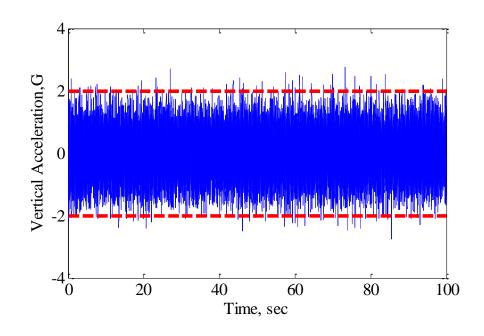


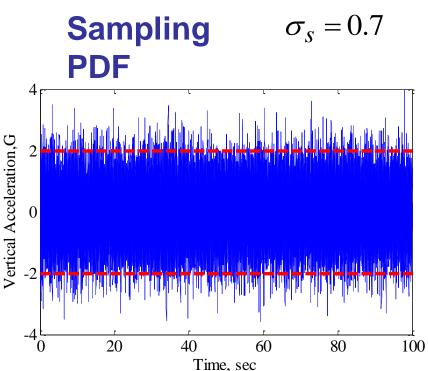
Quarter-Car Example



$$u_i = 1.2456u_{i-1} - 0.2976u_{i-2} - 0.1954u_{i-3} + \varepsilon_i(0, 0.5132^2)$$







The sampling PDF results in more failures



Quarter-Car Example

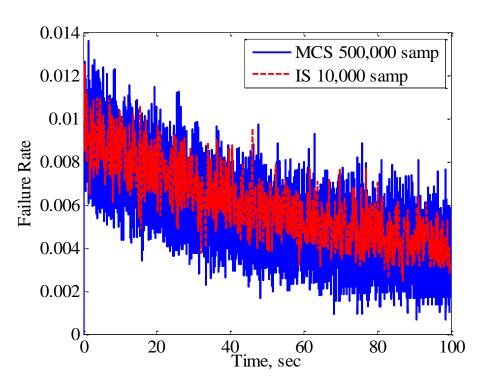


Non-Stationary Case

Threshold = 2 g

0.2 MCS 500,000 samp IS 10,000 samp 0.15 Failure Rate 0.1 0.05 0_{Γ}^{0} 20 80 60 100 Time, sec

Threshold = 2.65 g

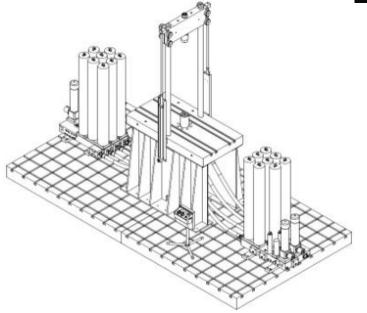




Accelerated Testing Research









Actuator Capabilities

- Force ration 190 KN
- Dynamic stroke 355 mm
- Velocity 9.1 m/sec
- Force rating of load cell transducer 55 Kip

Analysis Capabilities

- Fatigue Damage Estimate
- Statistical Time History Editing
- Cycle Counting Analysis

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How to Get Involved in Research with TARDEC



- SBIR- Small Business Innovative Research
- Automotive Research Center (ARC)- Alliance between US Army and academia (University of Michigan- Ann Arbor, Clemson University, Oakland University, Virginia Tech, and others). http://arc.engin.umich.edu/.
- Simulation Based Reliability and Safety (SimBRS)
- Cooperative Research and Development Agreement (CRADA).
- Innovation Grants





Thank You!

Q&A

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